

**2nd gear feed: slight upgrade: .070 better: .093 more: .110**  
**3rd gear feed: slight upgrade: .086-.093 better: .100-.110 more: .116-.130**  
**4th gear feed: slight upgrade: .068-.079 better: .081-.096 more: .096-.105**  
**these are basic guidelines, be careful and conservative, basically you can measure existing feed hole and then add 10% (conservative) and up to 50% (aggressive) in feed hole sizes. watch hole marked with X as ball wears plate badly here (replace plate)**

**2nd gear feed**



**4th gear feed**



**3rd gear feed**



PD

**4L60E feed hole  
drill guide**

**⊙ AFL .052  
(only for Sonnax AFL Valve)**

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