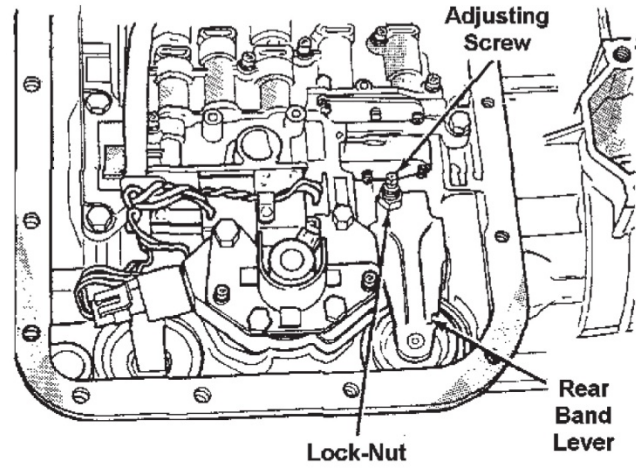
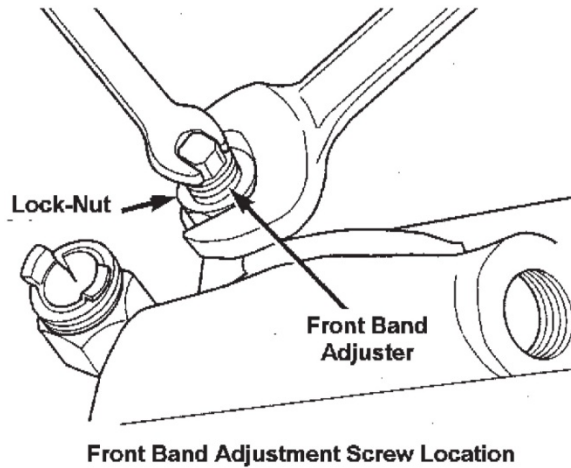


Dodge Band Adjustments



All band adjustments are made as follows: loosen lock nut, tighten adjusting screw to 72 inch lbs. and then back out adjusting screw by the turns indicated in the following listing per year/vehicle:

Torqueflite 8 3 speed transmissions:

Front: 1 ½ turns.

Rear: 3 turns.

Torqueflite 6 3 speed.

Front: 1 ½ turns.

Rear: 3 turns.

A518/46RH front: 1 ½ turns, rear: 3 turns.

A618/47RH front: 1 7/8 turn, rear: 3 turns.

A500/42RH front: 1 ½ turns, rear: 3 turns.

46RE front: 2 7/8 turns, rear: 2 turns.

47RE front: 1 7/8 turns, rear 1996: 2 turns, 1997-up: 3 turns.

48RE front: 1 7/8 turns, rear: 3 turns.

42RE/44RE 94-95 Jeeps front: 3 5/8 turns, rear: 4 turns.

44RE 97-99 front: 2 ¼ turns, rear: 4 turns.

42RE/44RE 96 front: 2 7/8 turns, rear 2 turns.

42RE 97 front: 3 5/8 turns, rear 2 turns.

42RE 98 front: 3 5/8 rear 4 turns.

42RE 99 and up front: 3 turns, rear 4 turns.

44RE 2000 and up front: 1 7/8 turns, rear 4 turns.

Front band adjusting lock nut uses ¾ wrench and either 5/16 square stud or # 40 Torx on later units.

Rear adjuster is either 11/16 lock nut or 9/16 lock nut. Stud will be 5/16 square.